



Dart Aerospace Ltd.
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D3806-045
Job Sheet 197112



Part No: D3806-045

Job Qty: 6 pcs

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Created By: Kimberley Guerin

Due Date: 7/24/19

Description:

Type: Stock

Note: DWG REV C SHEETS 3,7 IPP REV: 16.04.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	HAAS 4 Axis	6 pcs	7/24/19		0.24	2.34	HAAS - 1		
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		K 19-07-15
120	QC 2	6 pcs	7/24/19		0.00	0.00	QC 2 - 1		K 19-07-15
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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Container No: S197883



Part: D3806-045

Job No: 197112

Serial No/Batch: S197883

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/15/19

Plex 6/28/19 10:24 AM Dart.Guerin.Kimberley

130	QC 8	6 pcs	7/24/19	0.00 0.00	QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	mml 19/27/15
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
140	Automated Welding - B4B	6 pcs	7/24/19	0.00 5.04	Automated Welding - 1 - B4B	MV MV
150	QC 9	6 pcs	7/24/19	0.00 0.00	QC 9 - 10	
					QC 9 - 18	
					QC 9 - 24	
					QC 9 - 43	
					QC 9 - 50	EL
160	QC 5	6 pcs	7/24/19	0.00 0.00	QC 9 - 9	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
170	Packaging 3-1 - Stock - B4B	6 pcs	7/24/19	0.00 0.00	QC 5 - 50	EL
					QC 5 - 30	
					QC 5 - 40	
170	Packaging 3-1 - Stock - B4B	6 pcs	7/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	EL
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	6 pcs	7/24/19	0.00 0.00	QC 21 - SA - 21	DAS 21 JUL 17 2019
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	
Part Op 110 - (HAAS CNC Vertical Machine) Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Automated welding) 150 - (QC9- Inspect visual per QSI004- Fusion Welds) 160 - (QC5- Inspect part completeness to step on W/O) 170 - (Identify as per dwg & Stock Location: <u>W/O</u>) 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304B0.250x0.500	304 Bar .250 X .500	22.9980 ft (3.833 ea)	110-HAAS 4 Axis	S186690 → 5x=19.165 S190032 → 2x=3.83	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-HAAS 4 Axis	M304B0.250x0.500	23	457	0	
Part Specifications					
Specifications could not be found.					

